

# Lifetime FIRELIFE/PREHUNG

20 Minute Label  
60 Minute (B Label)  
90 Minute (B Label)

## 1-3/4" FIRELIFE®

### Available Species

Hardboard	Panel (txt'd)	Plywood
Smooth	6, 4, 3, 2	Lauan
Embossed (TXL)	& 6 Pnl Smooth	Birch
		Oak

### STANDARD SIZE – LABEL OPTIONS

**Square Edge:** full book size width and length

**Prefit:** 3° bevel, 3/16" scant width, full book length (denotes swing)

**Metal Label Option:** (1) For Further Processing (2) Processed

### STANDARD SIZE – MAXIMUM "PROCESS" ALLOWANCES

#### 20 Minute Label

Top or bottom rail: max removal: 7/8", min rail width: 3/4"

Hinge stiles: 1/16" 15/16"

Lock 3/16" 13/16"

Max total external length reduction (from full book size): 1-3/4" width 1/4"

#### 60 Minute B Label

Top rail: max removal: 3/16", min width: 5/8"

Bottom 1" 3/4"

Hinge stiles: 1/8" 11/16"

Lock 3/16" 5/8"

Max total external length reduction (from full book size): 1-3/16" width 5/16"

#### 90 Minute B Label

Top rail: max removal: 1/8", min width: 3/16"

Bottom 15/16" 3/4"

Hinge stiles: 5/32" 3/16"

Lock 5/32" 3/16"

Max total external length reduction (from full book size): 1-3/16" width 5/16"

**FACTORY PROCESSED - Metal label attached to hinge side FOR FURTHER PROCESSING** by approved Processor

**Paper label attached to top rail**

**Rating: 45 Minute (C) 60 Minute (B) 90 Minute (B)**

**FOR FURTHER PROCESSING - FACTORY PROCESSED**

**Metal label - attached to top rail - if not machined hinge side - if machined**

#### 20 Minute Rating

**NO REMOVAL ALLOWED AFTER "PROCESSED" LABEL APPLIED**

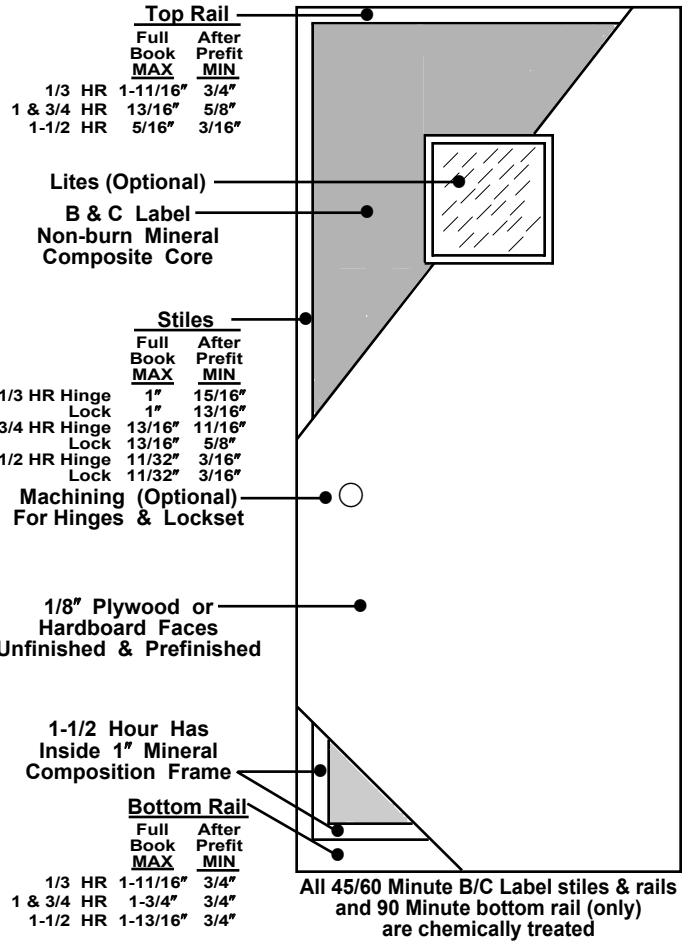
Sizing requirements greater than the maximum processing allowances require non-standard sizing

### GLASS LITE VISION PANELS

#### Maximum Size Allowance

20 Min	45 Min	60/90 Min
*1200 sq in	1296 sq in	100 sq in
* Under 650 sq in: max dimension 54 in		
Over 40 in		

SIZES basically limited to 2/6, 2/8 & 3/0 widths and to 6/8, 7/0 & 8/0 lengths as detailed under Species



Factory Pre-Built Pre-Machined

## PRE-HUNG UNITS

For rough opening size add 2" each to door size width and height – Size tolerances: ±1/16" width

KD (knock-down)

BU (built-up)

### Each Standard Unit Contains

- one prefit door with fully machined face bore (2-3/8" backset) and "drive-in" edge bore with face plate morticed for hinges, with two 3-1/2" brass hinges (5/8" radius) attached (1-3/4" solid core has three 4" brass hinges) attached by hinges to jamb side ready for lock set hardware "slip-in" insertion
- two side jambs + header (to fit door size) (3 pcs) jamb size: interior for 1-3/8" door 4-9/16" x 81-1/4" OSM, rbrtd for 1-3/4" door 4-5/8" x 81-1/2" OSM with face plate (1/4" radius) mortice one side attached by hinges to prefit door (finger-jointed USA Western Softwood lumber)
- two pcs RE (round edge) jamb size + header stop (3 pcs) RE stop size: 5/16" x 1-1/8" stop permanently attached to jamb sides & header (finger-jointed USA Western Softwood lumber)

### Available Species

Hardboard	Panel	Plywood
Smooth	6 pnl	Lauan
Embossed	4,3,2 pnl	Birch
		Oak

Sizes available as detailed under Species shown  
unfinished – primed – prefinished

